



5296 Breakers Way, Carmel, IN 46033

 www.tanksdata.com  
 tanksdata@gmail.com  
 (317)-300-6065

Date

## HYDROSTATIC SPILL BUCKET INTEGRITY TEST

SINGLE- AND DOUBLE-WALLED VACUUM TEST METHOD

|                        |                        |
|------------------------|------------------------|
| Facility Name:         | Owner:                 |
| Address:               | Address:               |
| City, State, Zip Code: | City, State, Zip Code: |
| Facility I.D. #:       | Phone #:               |

This procedure is to test the leak integrity of single- and double-walled spill buckets. See PEI/RPI200 Section 6.2 for hydrostatic test method, Section 6.3 for single-walled vacuum test method and Section 6.4 for double-walled vacuum test method.

|                                                                                            |  |  |  |  |  |  |
|--------------------------------------------------------------------------------------------|--|--|--|--|--|--|
| Tank Number                                                                                |  |  |  |  |  |  |
| Product Stored                                                                             |  |  |  |  |  |  |
| Spill Bucket Capacity                                                                      |  |  |  |  |  |  |
| Manufacturer                                                                               |  |  |  |  |  |  |
| Construction                                                                               |  |  |  |  |  |  |
| Test Type                                                                                  |  |  |  |  |  |  |
| Spill Bucket Type                                                                          |  |  |  |  |  |  |
| Liquid and debris removed from spill bucket?                                               |  |  |  |  |  |  |
| Visual Inspection (No cracks, loose parts or separation of the bucket from the fill pipe.) |  |  |  |  |  |  |
| Tank riser cap included in test?                                                           |  |  |  |  |  |  |
| Drain valve included in test?                                                              |  |  |  |  |  |  |
| Starting Level                                                                             |  |  |  |  |  |  |
| Test Start Time                                                                            |  |  |  |  |  |  |
| Ending Level                                                                               |  |  |  |  |  |  |
| Test End Time                                                                              |  |  |  |  |  |  |
| Test Period                                                                                |  |  |  |  |  |  |
| Level Change                                                                               |  |  |  |  |  |  |

Pass/fail criteria: Must pass visual inspection. Hydrostatic: Water level drop of less than 1/8 inch; Vacuum single-walled only: Maintain at least 26 inches water column; Vacuum double-walled: maintain at least 12 inches water column

Test Results

Comments:

Tester's Name : \_\_\_\_\_

Tester's Signature : 