

HYDROSTATIC SPILL BUCKET INTEGRITY TEST

SINGLE- AND DOUBLE-WALLED VACUUM TEST METHOD

Facility Name:	Valero
Address:	603 Colescott St
City, State, Zip Code:	Shelbyville, IN 46176
Facility I.D. #:	13403

Owner:	Valero
Address:	603 Colescott St
City, State, Zip Code:	Shelbyville, IN 46176
Phone #:	13403

This procedure is to test the leak integrity of single- and double-walled spill buckets. See PEI/RPI200 Section 6.2 for hydrostatic test method, Section 6.3 for single-walled vacuum test method and Section 6.4 for double-walled vacuum test method.

Tank Number	1	2				
Product Stored	Regular	Premium				
Spill Bucket Capacity	5 gal	5 gal				
Manufacturer	OPW	OPW				
Construction	DW ☐	DW ☐	☐	☐	☐	☐
Test Type	Hydrostatic ☐	Hydrostatic ☐	☐	☐	☐	☐
Spill Bucket Type	Product ☐	Product ☐	☐	☐	☐	☐
Liquid and debris removed from spill bucket?	Yes ☐	Yes ☐	☐	☐	☐	☐
Visual Inspection (No cracks, loose parts or separation of the bucket from the fill pipe.)	Pass ☐	Pass ☐	☐	☐	☐	☐
Tank riser cap included in test?	Yes ☐	Yes ☐	☐	☐	☐	☐
Drain valve included in test?	Yes ☐	Yes ☐	☐	☐	☐	☐
Starting Level	10 "	10 "				
Test Start Time	2:15pm	2:25pm				
Ending Level	10 "	10 "				
Test End Time	3:15pm	3:25pm				
Test Period	1 Hr	1 Hr				
Level Change	0	0				

Pass/fail criteria: Must pass visual inspection. Hydrostatic: Water level drop of less than 1/8 inch; Vacuum single-walled only: Maintain at least 26 inches water column; Vacuum double-walled: maintain at least 12 inches water column

Test Results

Pass

Pass

☐
☐
☐
☐

Comments:

While the SB 's look in rough shape, both have no visual damage and passed the hydrostatic test.

Tester's Name : Josh Rider

Tester's Signature : 