**DEP8052 (April 2011)** 401 KAR 42:030

## GALVANIC (SACRIFICIAL ANODES) CATHODIC PROTECTION SYSTEM EVALUATION



CORROSION EXPERT'S SIGNATURE:

**KENTUCKY DEPARTMENT FOR ENVIRONMENTAL PROTECTION** 

Mail completed form to:

**DIVISION OF WASTE MANAGEMENT UNDERGROUND STORAGE TANK BRANCH** 200 FAIR OAKS LANE, SECOND FLOOR FRANKFORT, KENTUCKY 40601 (502) 564-5981 http://waste.ky.gov/ust

FOR STATE USE ONLY

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<ul> <li>This form shall be utilized to evaluate underground storage tank (UST) cathodic protection systems.</li> <li>Access to the soil directly over the cathodically protected structure that is being evaluated shall be provided.</li> <li>A site drawing depicting the UST cathodic protection system and all reference electrode placements shall be provided.</li> </ul>							
I. UST OWNER  II. UST FACILITY							
NAME:				NAME:		AGENCY INTEREST NUMBER:	
	MARATHON 16564						
ADDRESS:				ADDR	ESS: 111 E IRELAND	RD	
CITY:			STATE:	CITY:	SOUTH BEND, IN	COUNTY: ST JOSEPH	
	III. CP	TESTER			IV. CP TESTE	R'S QUALIFICATIONS	
TESTER'S NAME: R	RYAN HAR	TMAN			CERTIFICATION:  ☐ NACE ☐ STI		
COMPANY NAME: N	MIDWEST	TANK TES	STING		OTHER (specify)	_	
ADDRESS: 209 S (	Calumet Rd	Suite 4			CERTIFICATION NUMB	ER: CP-T1251	
CITY: Chesterton		STATE: IN	ZIP: 46304	ļ	EXPIRATION DATE: Oc	tober 24, 2021	
PHONE: 219-561-3	3401	E-MAIL: rvan@mio	dwesttanktestin	g.co			
	٧.				NDUCTED (MARK ONLY (	DNE)	
☐ Initial – within 180 days of installation ☐ Reevaluation after fail due to adverse physical conditions – within 90 days ☐ Routine – 3 year ☐ Reevaluation after repair/modification – within 180 days  Date next cathodic protection system evaluation shall be conducted by:							
	VI. CA	THODIC PR	OTECTION TES	TER'S	EVALUATION (MARK O	NLY ONE)	
			Date of CP Eva	aluation:	9-24-20		
☐ PASS						valuation and it is judged that adequate cable by completion of Section VIII)	
⊠ FAIL	FAIL  One or more protected structures at this UST facility fail the cathodic protection system evaluation and it is judged that adequate cathodic protection has not been provided to the UST system (complete Section IX)						
☐ INCONCLUSI\						ult on all protected structures (both pass a corrosion expert (complete Section VII)	
submitted information is	s true, accurate,	and complete.		ation subi	mitted in this and all attached	documents, and that, I believe that the	
CP TESTER'S SIGNAT					DATE:	9/24/2020	
	0 V	II. CORROS	SION EXPERT'S  Date of CP E		<b>UATION</b> (MARK ONLY ON n:	E)	
local and the remote str	ucture-to-soil po	tentials do not	result in the same or	utcome (k		or any protected structure since both the rs to galvanized or uncoated steel piping dustry code.	
☐ PASS					ic protection system evaluatio all criteria applicable by comp	n and it is judged that adequate cathodic letion of Section VIII)	
☐ FAIL					e cathodic protection system em (complete Section IX)	evaluation and it is judged that adequate	
I certify that I have person	onally examined	and am familia	r with the information	n submitt	ed in this and all attached doc	uments, and that based on my inquiry of	

DATE:

those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

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AGENCY INTEREST NUMBER: 16564										
VIII. CRITERIA APPLICABLE TO EVALUATION (MARK ALL THAT APPLY)										
O ON										
OFF		protecti	ve current temporarily interrupted. (Th							
				thodic polarization (This criteri	ion is applicable to	those galvanic systems				
	IX. AC	TION R	EQUIRED AS A RESULT OF	THIS EVALUATION (MA	ARK ONLY ONE)					
NE				ction is necessary at this time.	Evaluate again 3	yrs from the date of this				
EVALUATIO	N	1		eevaluate during the next 90 d	lays to determine	if passing results can be				
	N	Cathodi	c protection is not adequate. Repair/n	nodification is necessary as so	on as practical, bu	t within the next 90 days.				
			X. DESCRIPTION OF UST S	YSTEM EVALUATED						
PRODUCT	CAPA	CITY	TANKS	PIPING	FLEX STP	CONNECTORS DISPENSERS				
REG2										
						SS FLEX				
						SS FLEX				
PREM			LINED STEEL			SS FLEX				
XI. DI	ESCRIPT	TON OF	CATHODIC PROTECTION S	SYSTEM REPAIRS AND	OOR MODIFIC	ATION				
ng of the UST ference elect te the followi FION OF CI ESPONDING	facility a rode was ng: ALL T P TEST WITH TH	and cath placed ANKS, STATIO E APPR	odic protection systems. Suffi for each structure-to-soil pote ALL PIPING, ALL DISPENSERS, NS, EACH REFERENCE ELE OPRIATE LINE NUMBER IN SEC	cient detail shall be given ntial that is recorded on ALL BUILDINGS AND ST CTRODE PLACEMENT CTION XIII OF THIS FORN	n in order to clook the survey for REETS, ALL Al (indicated by I.	early indicate where rms. At a minimum NODES AND WIRES, a code:1,2,T-1,T-2)				
plemental an	odes for a	sti-P <sup>3®</sup>	tank (attach corrosion expert's des	sign or documentation that	industry standar	d was followed).				
• •	ected tank	s/piping	not electrically isolated (explain in	"Remarks/Other" below).						
ks/Other:										
	PREM  XI. Did to the UST ference elect the following plemental an opplemental and possible proposed to the possible propo	OON  OOFF  OMV LARIZATION  IX. AC  ONE  EVALUATION  PAIR & EVALUATION  PRODUCT CAPA  REG2  REG  DSL  PREM  XI. DESCRIPT  de detailed information ag of the UST facility agreence electrode was the the following: ALL TION OF CP TEST ESPONDING WITH THE  Supplemental anodes for a devanically protected tank	VIII. CRIT  O ON  Structure protective disconnum variety of the UST facility and catholic rence electrode was placed to the following: ALL TANKS, FION OF CP TEST STATION ESPONDING WITH THE APPROPRIATE OF TEST STATION of the UST poplemental anodes for a sti-P3® vanically protected tanks/piping vanically protected tanks/piping	VIII. CRITERIA APPLICABLE TO EVAI  O ON  Structure-to-soil potential more negative tha protective current applied. (This criterion is ap Structure-to-soil potential more negative tha protective current temporarily interrupted. (This content of the protection).  IN ME  Structure tested exhibits at least 100 mV of cat where anodes can be disconnected).  IX. ACTION REQUIRED AS A RESULT OF Cathodic protection is adequate. No further a evaluation. (see section V for exceptions)  EVALUATION  Cathodic protection may not be adequate. Repair/m  X. DESCRIPTION OF UST STANKS  PRODUCT  CAPACITY  TANKS  REG2  LINED STEEL  DSL  LINED STEEL  LINED STEEL  LINED STEEL  VI. DESCRIPTION OF CATHODIC PROTECTION STEEL  LINED STEEL  LINED STEEL  ALINED STEEL  VI. DESCRIPTION OF CATHODIC PROTECTION STEEL  WI. DESCRIPTION OF CATHODIC PROTECTION STEEL  ALINED STEEL  STEEL  STEEL  ALINED STEEL  LINED STEEL  LINED STEEL  LINED STEEL  LINED STEEL  ALINED STEEL  LINED STEEL  STEEL  ALINED STEEL  ALINED STEEL  LINED STEEL  LINED STEEL  ALINED STEEL  LINED STEEL  ALINED STEEL  ALINE	VIII. CRITERIA APPLICABLE TO EVALUATION (MARK ALL THA  DON Structure-to-soil potential more negative than -850 mV with respect to a protective current applied. (This criterion is applicable to any galvanically pro DOFF Structure-to-soil potential more negative than -850 mV with respect to a protective current temporarily interrupted. (This criterion is applicable to tho disconnected).  INV LARIZATION  Structure-to-soil potential more negative than -850 mV with respect to a protective current temporarily interrupted. (This criterion is applicable to tho disconnected).  IX. ACTION REQUIRED AS A RESULT OF THIS EVALUATION (MARK LARIZATION)  IX. ACTION REQUIRED AS A RESULT OF THIS EVALUATION (MARK LARIZATION)  Cathodic protection is adequate. No further action is necessary at this time. evaluation. (see section V for exceptions)  Cathodic protection may not be adequate. Reevaluate during the next 90 of achieved.  PAIR & EVALUATION  Cathodic protection is not adequate. Repair/modification is necessary as so  X. DESCRIPTION OF UST SYSTEM EVALUATED  PRODUCT  CAPACITY  TANKS  PIPING  REG2  LINED STEEL  DSL  LINED STEEL  DSL  LINED STEEL  PREM  LINED STEEL  PREM  LINED STEEL  PREM  LINED STEEL  PREM  LINED STEEL  ALINED STEEL  PREM  LINED STEEL  PREM  LINED STEEL  ALINED STEEL  PREM  LINED STEEL  Cathodic protection systems. Sufficient detail shall be given the tent of a cathodic protection systems. Sufficient detail shall be given the tent of the UST facility and cathodic protection systems. Sufficient detail shall be given the tent of the UST facility and cathodic protection systems. Sufficient detail shall be given the tent of lowing: ALL TANKS, ALL PIPING, ALL DISPENSERS, ALL BUILDINGS AND ST TION OF CP TEST STATIONS, EACH REFERENCE ELECTRODE PLACEMENT  SEPONDING WITH THE APPROPRIATE LINE NUMBER IN SECTION XIII OF THIS FORM  Cathodic protected tanks/piping not electrically isolated (explain in "Remarks/Other" below).	VIII. CRITERIA APPLICABLE TO EVALUATION (MARK ALL THAT APPLY)  DON  Structure-to-soil potential more negative than -850 mV with respect to a Cu/CuSO₄ refer protective current applied. (This criterion is applicable to any galvanically protected structure).  DOFF  Structure-to-soil potential more negative than -850 mV with respect to a Cu/CuSO₄ refer protective current temporarily interrupted. (This criterion is applicable to those galvanic syster disconnected).  INV  Structure tested exhibits at least 100 mV of cathodic polarization (This criterion is applicable to there anodes can be disconnected).  IX. ACTION REQUIRED AS A RESULT OF THIS EVALUATION (MARK ONLY ONE)  INE  Cathodic protection is adequate. No further action is necessary at this time. Evaluate again 3 evaluation. (see section V for exceptions)  EVALUATION  Cathodic protection may not be adequate. Reevaluate during the next 90 days to determine achieved.  PAIR & EVALUATION  Cathodic protection is not adequate. Repair/modification is necessary as soon as practical, but X. DESCRIPTION OF UST SYSTEM EVALUATED  PRODUCT  CAPACITY  TANKS  PIPING  FLEX STP  REG2  LINED STEEL  DSL  LINED STEEL  DSL  LINED STEEL  PREM  LINED STEEL  PREM  LINED STEEL  VI. DESCRIPTION OF CATHODIC PROTECTION SYSTEM REPAIRS AND/OR MODIFIC de detailed information about all modifications or repairs made to the cathodic protection systems go of the UST facility and cathodic protection systems. Sufficient detail shall be given in order to olderence electrode was placed for each structure-to-soil potential that is recorded on the survey for teste the following: ALL TANKS, ALL PIPING, ALL DISPENSERS, ALL BUILDINGS AND STREETS, ALL All TION OF CP TEST STATIONS, EACH REFERENCE ELECTRODE PLACEMENT (indicated by ESPONDING WITH THE APPROPRIATE LINE NUMBER IN SECTION XIII OF THIS FORM.  Supplemental anodes for a sti-P3® tank (attach corrosion expert's design or documentation that industry standar vanically protected tanks/piping not electrically isolated (explain in "Remarks/Other" below).				

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AGENCY INTEREST NUMBER: 16564

## XII. GALVANIC (SACRIFICIAL ANODE) CATHODIC PROTECTION SYSTEM CONTINUITY SURVEY

This section shall be utilized to conduct measurements of continuity on UST systems that are protected by galvanic cathodic protection systems.

(EXAMPLE) PREMIUM TANK BOTTOM PREMIUM TANK FILL RISER (EXAMPLE) PREMIUM TANK BOTTOM (EXAMPLE)	STRUCTURE "A" <sup>1</sup>	STRUCTURE "B" <sup>2</sup>	STRUCTURE "A" <sup>3</sup> FIXED REMOTE VOLTAGE	STRUCTURE "B" <sup>4</sup> FIXED REMOTE VOLTAGE	POINT-TO-POINT <sup>5</sup> FIXED REMOTE VOLTAGE	ISOLATED / CONTINUOUS <sup>6</sup>
PREMIUM TANK BOTTOM         PREMIUM TANK FILL RISER         - 921 mV         - 915 mV         INCONCLUSIVE           (EXAMPLE)         (EXAMPLE)         (EXAMPLE)         (EXAMPLE)	(EXAMPLE)	(EXAMPLE)	(EXAMPLE)	(EXAMPLE)		(EXAMPLE)
(EXAMPLE) (EXAMPLE) (EXAMPLE) 17 mV ISOLATED	PREMIUM TANK BOTTOM	PREMIUM TANK FILL RISER	- 921 mV	- 915 mV		INCONCLUSIVE
PREMION TANK BOTTOM PREMION TANK FILL RISER 17 MV ISOLATED	(EXAMPLE)	(EXAMPLE)			(EXAMPLE)	(EXAMPLE)
	PREMIUM TANK BOTTOM	PREMIUM TANK FILL RISER			17 mV	ISOLATED
						<u> </u>
COMMENTS:	COMMENTS:					<u> </u>

COMMENTS:

<sup>1</sup> Describe the cathodically protected structure being demonstrated as isolated from unprotected structures (e.g. Premium Tank).

<sup>2</sup> Describe the unprotected structure being demonstrated as isolated from the protected structure (e.g. premium tank fill riser).

<sup>3</sup> Record the measured structure-to-soil potential of the cathodically protected structure {"A"} in millivolts (e.g. - 921 mV).

<sup>4</sup> Record the measured structure-to-soil potential of the unprotected structure {"B"} in millivolts (e.g. – 915 mV).

<sup>5</sup> Record the voltage observed between the protected and the unprotected structures when conducting point-to-point testing (e.g. 17 mV).

<sup>6</sup> Document whether the test (fixed cell and/or point-to-point) indicated the protected structure was isolated, continuous, or inconclusive.

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## XIII. GALVANIC (SACRIFICIAL ANODE) CATHODIC PROTECTION SYSTEM SURVEY

This section shall be utilized to conduct a survey of a galvanic cathodic protection system by obtaining structure-to-soil potential measurements.

LOCATION <sup>1</sup> CODE	STRUCTURE <sup>2</sup>	CONTACT POINT 3	LOCAL REFERENCE CELL PLACEMENT <sup>4</sup>	LOCAL VOLTAGE <sup>5</sup>	REMOTE VOLTAGE <sup>6</sup>	PASS/FAIL/ INCONCLUSIV E <sup>7</sup>
(example) 1	(example) PLUS TANK	(example) TANK BOTTOM	(example) PLUS TANK STP MANWAY	(example) - 928 mV	(example) - 810 mV	(example) INCONCLUSIV E
(example) 2	(example) PLUS PIPING	(example) DISPENSER 5/6	(example) UNDER DISPENSER 5/6	(example) - 890 mV	(example) - 885 mV	(example) PASS
	REG PIPING	STP	STP MANWAY	-469mV		FAIL
	DSL PIPING	STP	STP MANWAY	-480mV		FAIL
	PREM PIPING	STP	STP MANWAY	-462mV		FAIL
	DISP SS FLEX	DISP 1/2	DISP 1/2	-417mV		FAIL
		DISP 3/4	DISP 3/4	-402mV		FAIL
		DISP 5/6	DISP 5/6	-438mV		FAIL

COMMENTS: I ATTEMPTED TO GET READINGS FROM THE TANK BOTTOMS, I GOT READINGS BELOW 30mV FROM EACH TANK. THE READINGS FROM THE PIPING AT THE STPS AND FROM UNDER THE DISPENSERS WERE ALL WELL BELOW THE 850mV REQUIREMENTS.

- 1 Designate numerically or by code on the site drawing each local reference electrode placement (e.g. 1,2,3..., T-1, T-2, P-1, P-2,.... etc.).
- 2 Describe the structure that is being tested (e.g. plus tank, premium piping, flex connector, etc.).
- 3 Describe where contact with the structure that is being tested is made (e.g. plus tank @ test lead, diesel piping @ dispenser 5/6, etc.).
- 4 Describe the exact location where the reference electrode is placed for each "local" measurement (e.g. soil @ plus tank STP, soil @ dispenser 5/6, etc.).
- 5 Record the structure-to-soil potential measured with the reference electrode placed "local" in millivolts (e.g. 865 mV)
- 6 Record the structure-to-soil potential measured with the reference electrode placed "remote" (copy voltage that was obtained during continuity survey)
- 7 Indicate whether the tested structure passed or failed the 850 mV "on" criterion based on the interpretation of the test data.

If you have questions on how to fill out this form or to request a review of UST facility records, please contact the UST Branch at (502) 564-5981 or visit our website at <a href="http://waste.ky.gov/ust">http://waste.ky.gov/ust</a>.