



APPENDIX C-3

SPILL BUCKET INTEGRITY TESTING HYDROSTATIC TEST METHOD SINGLE- AND DOUBLE-WALLED VACUUM TEST METHOD

TEST DATE:	10/10/2023	OWNER NAME:	Singh Brothers Petroleum Inc
LOCATION NAME:	Citgo Elkhart	OWNER ADDRESS:	1245 S Main Street
LOCATION ADDRESS:	1245 S Main Street	OWNER CITY/STATE/ZIP:	Elkhart, IN 46516
LOCATION CITY/STATE:	Elkhart, IN 46516		
LOCATION PHONE:	317-645-0215	LOCATION FID#:	01633
LOCATION CONTACT:	Tanks Data / Virendar Kumar	WORK ORDER NO:	NE-0545

This procedure is to test the leak integrity of single- and double-walled spill buckets. See PEI/RP1200 Section 6.2 for hydrostatic test method. Section 6.3 for single-walled vacuum test method and Section 6.4 for double-walled vacuum test method.

Tank Number	1	2	3			
Product Stored	RUL	DSL	PUL			
Spill Bucket Capacity	5GAL	5GAL	5GAL			
Manufacturer	OPW	OPW	OPW			
Construction	Single-Walled	Single-Walled	Single-Walled	-	-	-
Test Type	Hydrostatic	Hydrostatic	Hydrostatic	-	-	-
Spill Bucket Type	Product	Product	Product	-	-	-
Liquid & Debris Removed From Spill Bucket?*	YES	YES	YES	-	-	-
Visual Inspection (No cracks, loose parts, or separation of the bucket from the fill pipe)	PASS	PASS	PASS	-	-	-
Tank riser cap included in test?	YES	YES	YES	-	-	-
Drain valve included in test?	YES	YES	YES			
Starting Level	11.5"	13"	11"			
Test Start Time	2:05	2:05	2:05			
Ending Level	11.5"	11"	11"			
Test End Time	3:05	3:05	3:05			
Test Period	1HR	1HR	1HR			
Level Change	0"	2"	0"			

Pass/Fail criteria: Must pass vision inspection. Hydrostatic: Water level drop of less than 1/8 inch; Vacuum single-walled only: Maintain at least 26 inches water column; Vacuum double-walled maintain at least 12 inches water column.

TEST RESULTS	PASS	FAIL	PASS	-	-	-
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COMMENTS:

* All liquids and debris must be disposed of properly

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SERVICE TECHNICIAN NAME (printed)

ADAM WILDER

CERTIFIED TECHNICIAN NAME (printed)

SERVICE TECHNICIAN SIGNATURE

CERTIFIED TECHNICIAN SIGNATURE

CERT NO: UC112310

EXPIRATION DATE: 01/23/2025