

HYDROSTATIC SPILL BUCKET INTEGRITY TEST

SINGLE- AND DOUBLE-WALLED VACUUM TEST METHOD

Facility Name: Sunoco	Owner: HELEE FOUR INC
Address: 1911 US 50	Address: 1911 US 50
City, State, Zip Code: Bedford, IN, 47421	City, State, Zip Code: Bedford, IN, 47421
Facility I.D. #: 16476	Phone #:

This procedure is to test the leak integrity of single- and double-walled spill buckets. See PEI/RP1200 Section 6.2 for hydrostatic test method, Section 6.3 for single-walled vacuum test method and Section 6.4 for double-walled vacuum test method.

Tank Number	1	2	3			
Product Stored	Regular	Premium	Diesel			
Spill Bucket Capacity	5 gal	5 gal	5 gal			
Manufacturer	OPW	OPW	OPW			
Construction	SW	SW	SW			
Test Type	Hydrostatic	Hydrostatic	Hydrostatic			
Spill Bucket Type	Product	Product	Product			
Liquid and debris removed from spill bucket?	Yes	Yes	Yes			
Visual Inspection (No cracks, loose parts or separation of the bucket from the fill pipe.)	Pass	Pass	Pass			
Tank riser cap included in test?	Yes	Yes	Yes			
Drain valve included in test?	Yes	N/A	N/A			
Starting Level	11.5"	13.5"	13.5"			
Test Start Time	1:45pm	2:00pm	2:05pm			
Ending Level	11.5"	13.5"	13.5"			
Test End Time	2:45pm	3:00pm	3:05pm			
Test Period	1 Hr	1 Hr	1 Hr			
Level Change	0	0	0			

Pass/fail criteria: Must pass visual inspection. Hydrostatic: Water level drop of less than 1/8 inch; Vacuum single-walled only: Maintain at least 26 inches water column; Vacuum double-walled: maintain at least 12 inches water column

Test Results	Pass	Pass	Pass			
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Comments:

Tester's Name : Josh Rider

Tester's Signature : 